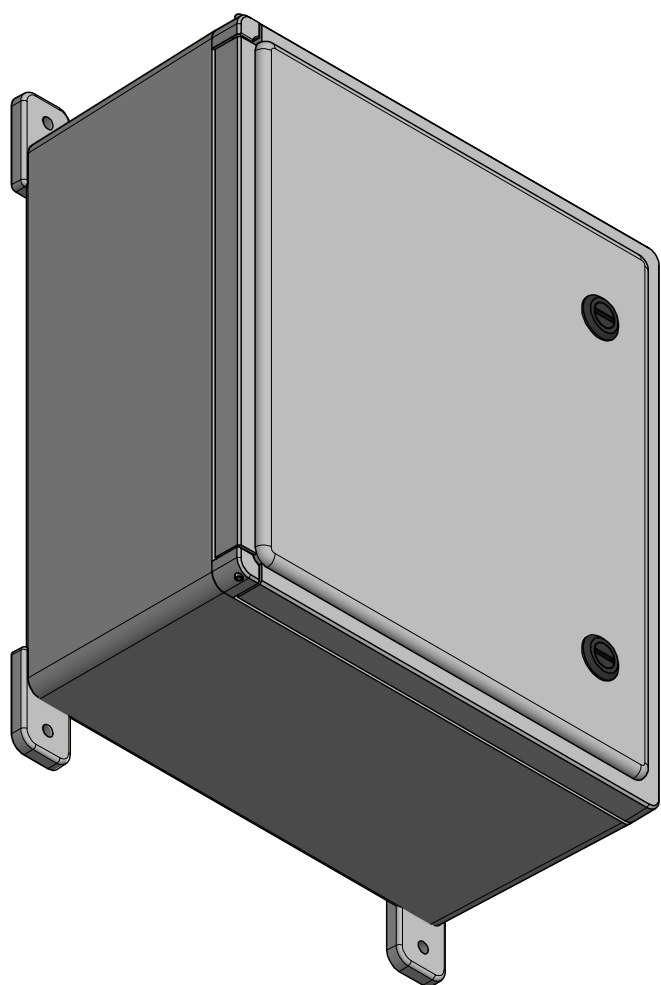
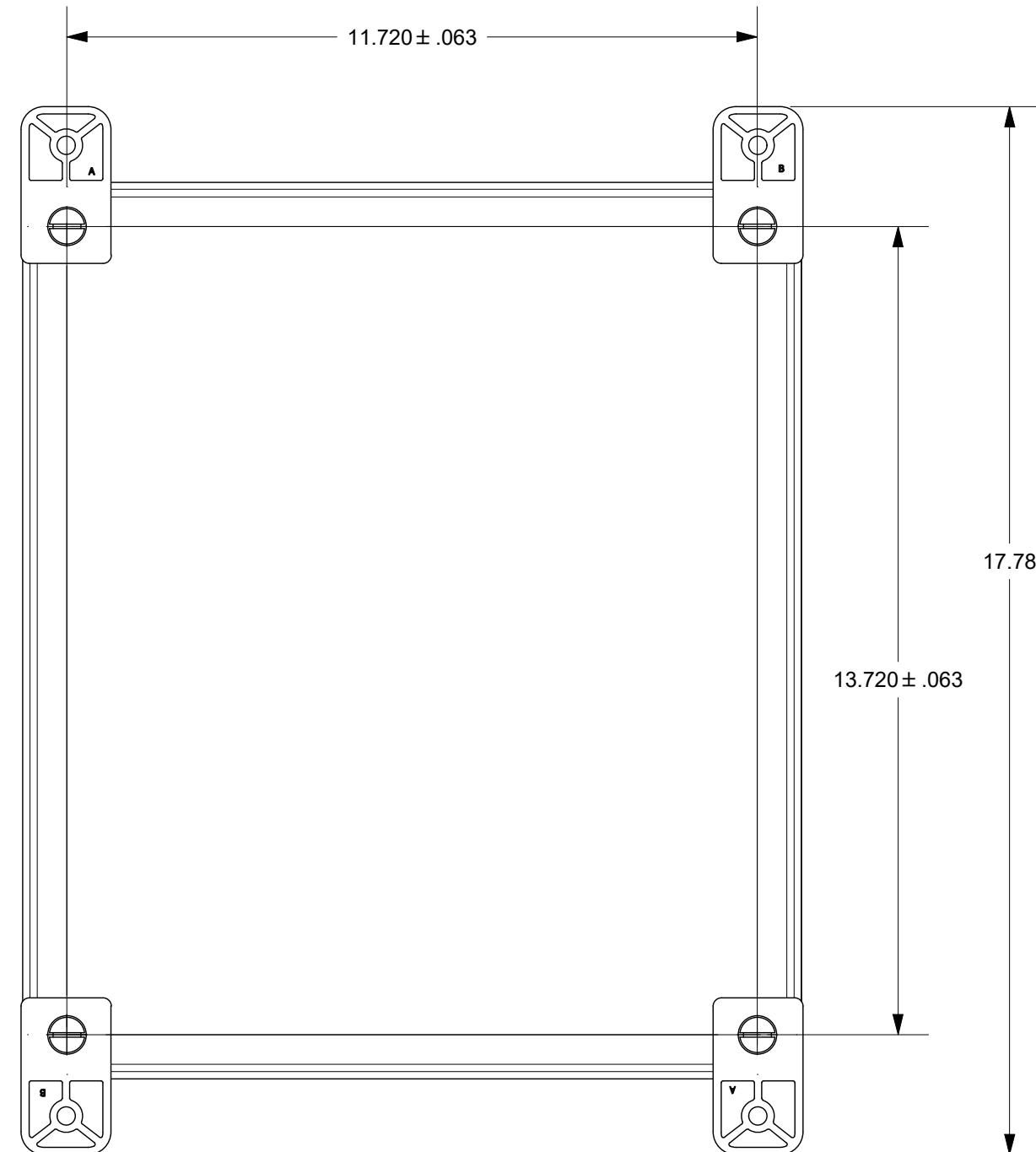
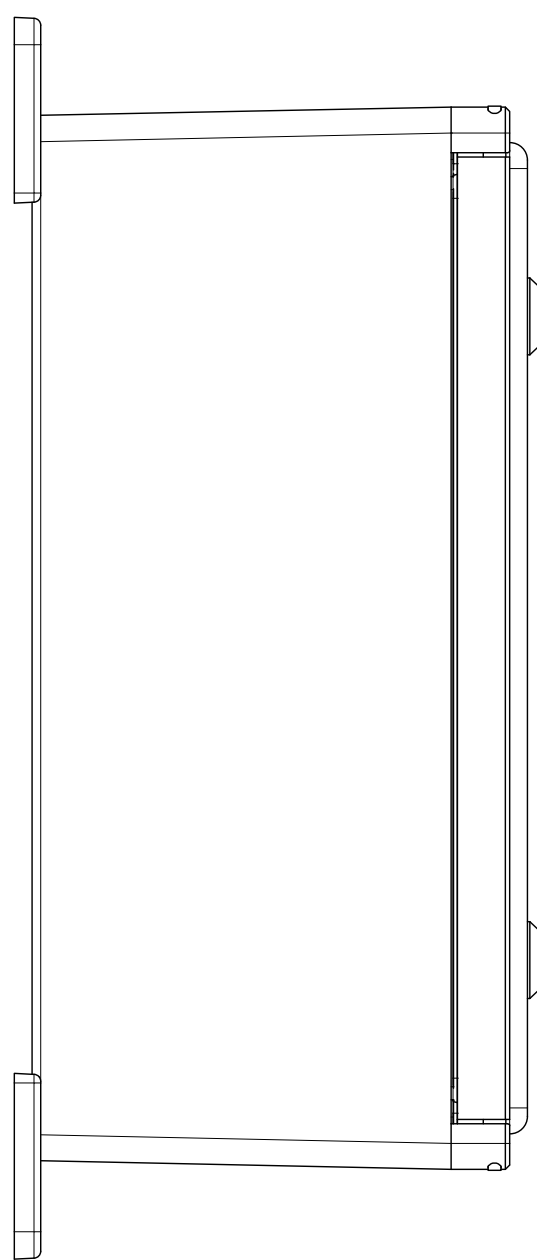
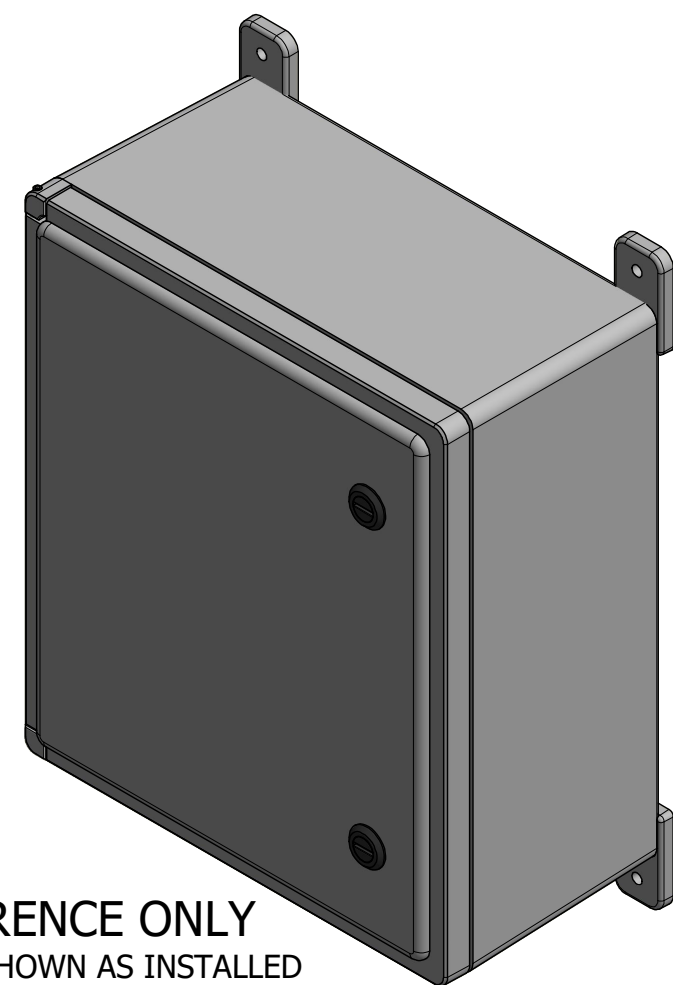


INSTALLATION OF QUARTER TURN LATCHES:

1. ONLY CERTIFIED QT ASSEMBLIES SHALL BE INSTALLED
-VERIFY MARKING ON CAM FOR TORQUE VERIFICATION
2. INSTALL QT LATCH INTO CUTOUT IN COVER
-VERIFY CORRECT ORIENTATION
3. TORQUE HOUSING NUT TO 70 IN.-LBS. USING TORQUE WRENCH
-TOLERANCE +/- 5 IN.-LBS.
4. MARK INSIDE OF COVER VERIFYING NUT WAS TORQUED
5. APPLY SILICONE ACROSS THREADS OF HOUSING & NUT
6. VERIFY DIRECTION OF QT LATCH IS CLOCKWISE (CW) FOR LOCKING POSITION
7. ALL QT LATCHES SHALL BE UNLOCKED BEFORE SHIPPING
8. CAM NUT TOLERANCE: 16 - 18 IN.-LBS.

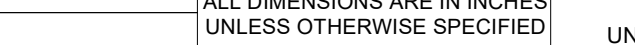
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ASSEMBLY:

1. MOUNTING FEET SHOWN AS INSTALLED - FOR REFERENCE ONLY
 - SOLD SEPARATELY
 - CLASSIC SERIES MOUNTING FOOT KIT (FCMLGTFKTKIT)
 - INCLUDES (4) 5/16-18 x 1/2 PAN HEAD SLOTTED SCREWS (RMS/SC5-16-18X1/2LF)
2. (1) CLASSIC SERIES SCREW CAP (WP4PKBP) SHALL BE PACKAGED LOOSELY INSIDE ENCLOSURE
 HARDWARE INCLUDED:
 - (4) #10-32 x 3/8 PAN HEAD SCREW (RMS/10-32X3/8ZN)
 - (1) #10 WASHER (RMS10ZN)
3. (2) CLASSIC SERIES LATCH CATCHES (FELATCHCATCHBLK) SHALL BE INSTALLED
 IAW CL-HL WORK INSTRUCTIONS
4. REFERENCE QUARTER TURN LATCH INSTALLATION SPECIFICATION

NEMA 250: TYPE 1, 3, 3S, 3R, 4X, 12 IC 60529: N/A		STANDARD P/N: CL1513HL		ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TOLERANCES UNLESS SPECIFIED		.XX ± 0.03		.XXX ± 0.010	
COLOR: GLACIER GRAY (WPR3013) COLOR STANDARD: PANTONE 428 C		CUSTOMER DWG:									
MATERIAL: FIBERGLASS REINFORCED POLYESTER (FRP)				 STAHLIN Robroy Enclosures™ 500 Maple Street Belding, Michigan 48805 Phone: 616-794-0700 Fax: 616-749-3378							
REVISION HISTORY											
REV	DESCRIPTION	DATE	ENG								
-	UPDATED TOLERANCE FOR MOUNTING FOOT LOCATION	12/8/20	BH								
-	-	-	-								
-	-	-	-								
-	-	-	-								
				DRAWN BY ARB		DATE 11/7/18		CUSTOMER		DWG CL1513HL	
				SCALE		DESCRIPTION		PART NUMBER			
				DO NOT SCALE		STANDARD ENCLOSURE		FECL1513HL			