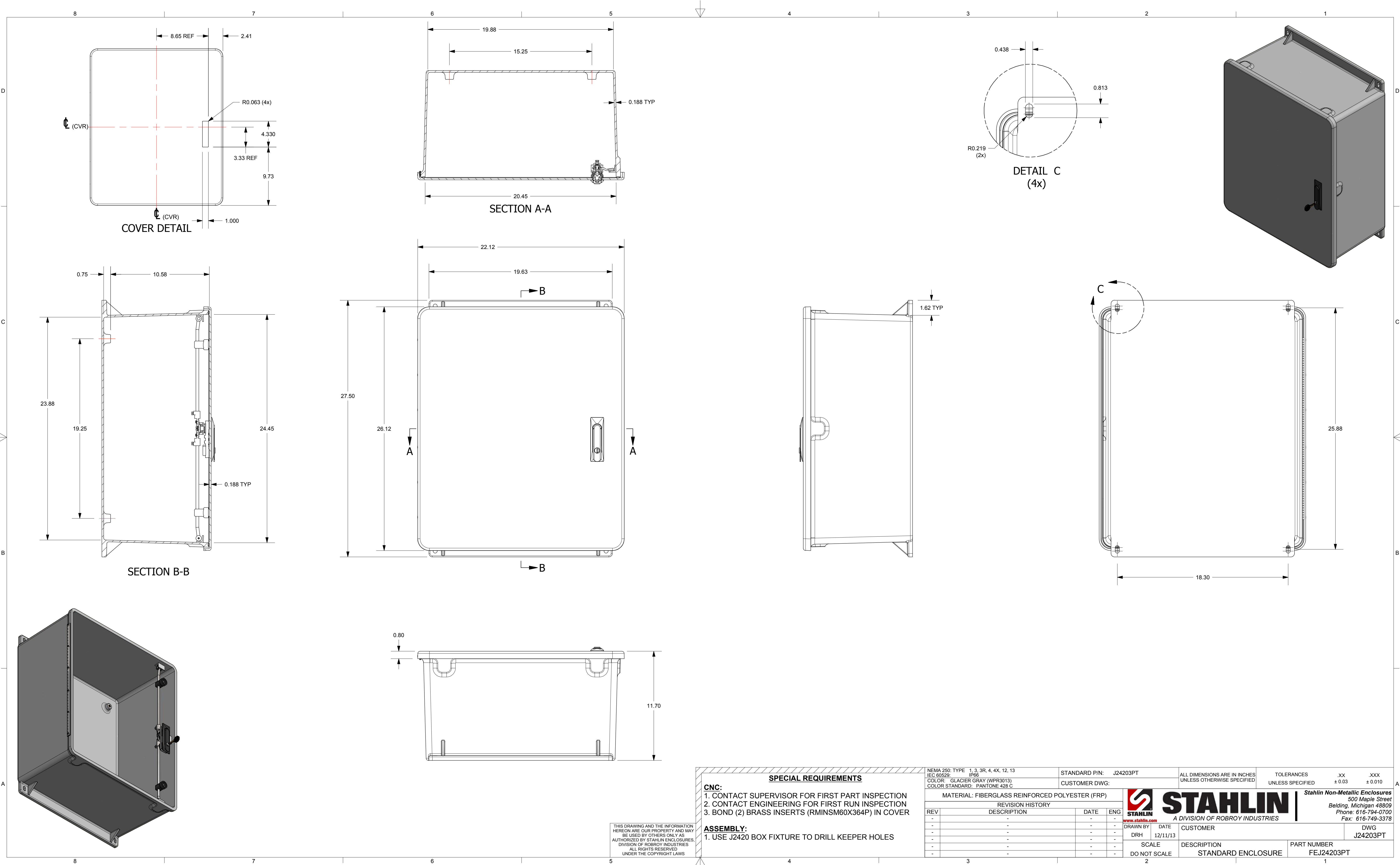
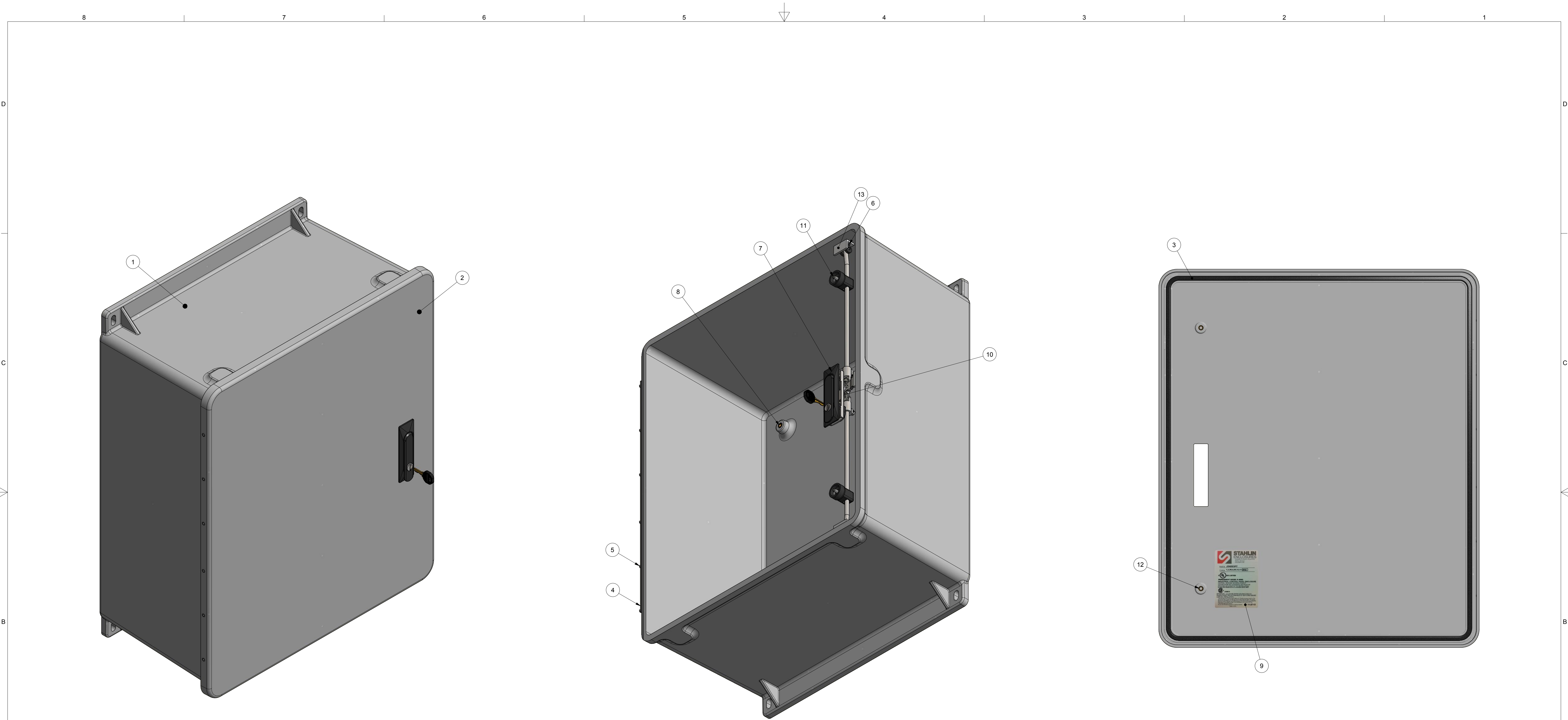






PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	WP2420HBOX	J2420 MOLDED HINGE BOX
2	1	WP2420HCVR	J2420 MOLDED HINGE CVR
3	1	RMGAS_WP2420HCVR	WP2420HU3PT GASKET
4	1	RMHING19-1/2	19.5" HINGE
5	12	RMRIV44	RIVET
6	6	RMRIV46	RIVET
8	4	RMINSOD0700154500	1/4-20 x 5/16 DODGE EXPANSION INSERT
9	1	N/A	J24203PT LABEL
10	2	RMSC818X1/2PHPS	8-18 x 1/2 THREAD-CUTTING SCREW FOR SOFT PLASTICS
11	2	RMSTUDM6X20MM	M6 x 20 mm STEEL STUD
12	2	RMINSM60X364P	M60 x 0.364" BRASS INSERT
13	2	WP1/8X3/4X3/4KEEPE	1/8 x 3/4 x 3/4 ANGLE

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SPECIAL REQUIREMENTS

- CNC:**
1. CONTACT SUPERVISOR FOR FIRST PART INSPECTION
2. CONTACT ENGINEERING FOR FIRST RUN INSPECTION
3. BOND (2) BRASS INSERTS (RMINSM60X364P) IN COVER

- ASSEMBLY:**
1. USE J2420 BOX FIXTURE TO DRILL KEEPER HOLES

NEMA 250: TYPE 1, 3, 3R, 4, 4X, 12, 13 IEC 60529: IP66 COLOR: GLACIER GRAY (WPR3013) COLOR STANDARD: PANTONE 428 C	STANDARD P/N: J24203PT	ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TOLERANCES UNLESS SPECIFIED	.XX ± 0.03	.XXX ± 0.010
CUSTOMER DWG:		MATERIAL: FIBERGLASS REINFORCED POLYESTER (FRP)		STAHLIN A DIVISION OF ROBROY INDUSTRIES Stahlin Non-Metallic Enclosures 500 Maple Street Belding, Michigan 48809 Phone: 616-794-0700 Fax: 616-749-3378		
DRAWN BY DRH	DATE 12/11/13	CUSTOMER		DWG J24203PT		
SCALE DO NOT SCALE		DESCRIPTION STANDARD ENCLOSURE	PART NUMBER FEJ24203PT			