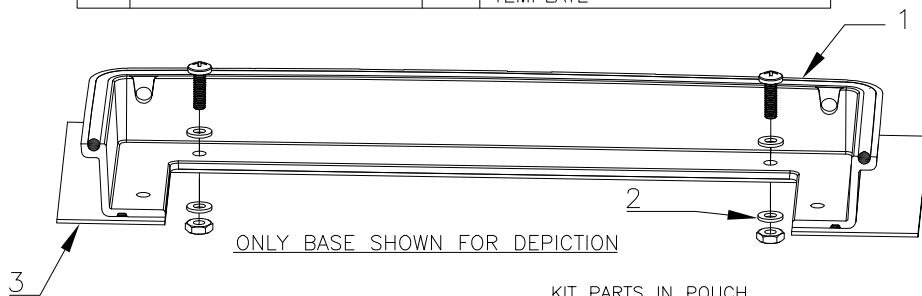


INSTALLATION INSTRUCTIONS: HMI CLEAR COVER

1. THE PRODUCT IS INTENDED FOR INSTALLATION OVER A TYPE 4X OR TYPE 4 HMI DEVICE.
2. HMI COVER MAY BE INSTALLED EITHER HORIZONTALLY OR VERTICALLY. IF VERTICAL, CUT DRAINAGE HOLE IN COVER FOR ACCUMULATING WATER. THE METHOD OF DRAINAGE SHOULD BE IN A LOCATION THAT WILL PROVIDE AN ADEQUATE FLOW OF WATER. THIS DRAINAGE OPENING MUST BE NO LESS THAN 1/8 INCH IN DIAMETER AND NO LARGER THAN 1/4 INCH IN DIAMETER.
3. USE THE PROVIDED SELF ADHESIVE TRANSPARENT DRILL TEMPLATE TO ACCURATELY DRILL MOUNTING HOLES ON THE SURFACE OF ENCLOSURE WITH MAXIMUM THICKNESS OF 0.2625"
4. SIMPLY PASTE THE STICKER IN THE DESIRED LOCATION ON THE ENCLOSURE COVER AND DRILL 15/64" HOLES IN THE 4 HOLE POSITIONS SHOWN ON THE INCLUDED DRILLING TEMPLATE.
5. REMOVE THE STICKER AFTER THE HOLES ARE DRILLED AND ENSURE THE ENCLOSURE SURFACE IS CLEAN AND FREE FROM ANY BURRS AND DEBRIS. THIS ALLOWS THE HMI COVER TO SIT FLUSH ON THE ENCLOSURE SURFACE.
6. MOUNT THE HMI COVER USING PROVIDED HARDWARE AND THE FOUR (4) NEWLY DRILLED HOLES IN THE ENCLOSURE SURFACE.
(INCLUDED HARDWARE: #10-32 STAINLESS STEEL SCREWS, WASHERS AND NUTS)
7. SCREWS SHOULD BE TIGHTENED WITH TORQUE BETWEEN 20-24 in-lbs.

PARTS LIST			
POS	DESCRIPTION	QTY	REMARKS
1	HMI COVER ASSEMBLY WITH LOCKING HASP	1	BASE AND COVERS FACTORY ASSEMBLED
2	HARDWARE KIT	1	REFER TABLE FOR KIT PARTS
3	PANEL/ENCLOSURE	1	DRILL ACCORDING TO PROVIDED TEMPLATE



KIT PARTS IN POUCH

05	# 10-32 X 5/8 SCREW	SS 304	4
04	# 10-32 WASHERS	SS 304	8
03	# 10-32 NUT	SS 304	4
02	STICKER TEMPLATE	SELF ADHESIVE FILM	1
01	INSTALLATION INSTRUCTION	PAPER	1
S.No	DESCRIPTION	MATERIAL	QTY

**ROBROY ENCLOSURES
BELDING , MICHIGAN
48809**

Issue : A0-09/19/23

PART NAME: HMI CLEAR COVER ASSEMBLY

PART NO: HMICVRXXXC