


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	WP2424HBOX	J2424 MOLDED HINGE BOX
2	1	WP2424HCVR	J2424 MOLDED HINGE CVR
3	1	RMGAS_WP2424HCVR	WP2424HU3PT GASKET
4	1	RMHING19-1/2	19.5" HINGE
5	12	RMRIV44	RIVET
7	1	RMEMK1150U102	3PT HANDLE KIT
8	4	RMINSOD700154500	1/4-20 x 5/16 DODGE EXPANSION INSERT
9	1	N/A	J24243PT LABEL
10	2	RMSC818X1/2PHPS	8-18 x 1/2 THREAD-CUTTING SCREW FOR SOFT PLASTICS
11	2	RMSTUDM6X20MM	M6 x 20 mm STEEL STUD
12	2	RMINSM60X364P	M60 x 0.364" BRASS INSERT
13	2	WP1/8X3/4X3/4KEEPE	1/8 x 3/4 x 3/4 ANGLE

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SPECIAL REQUIREMENTS

- CNC:**  
1. CONTACT SUPERVISOR FOR FIRST PART INSPECTION  
2. CONTACT ENGINEERING FOR FIRST RUN INSPECTION  
3. BOND (2) BRASS INSERTS (RMINSM60X364P) IN COVER

- ASSEMBLY:**  
1. USE J2424 BOX FIXTURE TO DRILL KEEPER HOLES

NEMA 250: TYPE 1, 3, 3R, 4, 4X, 12, 13 IEC 60529: IP66 COLOR: GLACIER GRAY (WPR3013) COLOR STANDARD: PANTONE 428 C		STANDARD P/N: J24243PT CUSTOMER DWG:		ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TOLERANCES UNLESS SPECIFIED		.XX ± 0.03	.XXX ± 0.010
MATERIAL: FIBERGLASS REINFORCED POLYESTER (FRP)				 <b>STAHLIN</b> www.stahlin.com A DIVISION OF ROBROY INDUSTRIES		<b>Stahlin Non-Metallic Enclosures</b> 500 Maple Street Belding, Michigan 48809 Phone: 616-794-0700 Fax: 616-749-3378			
DRAWN BY: DRH		DATE: 12/11/13		CUSTOMER				DWG J24243PT	
SCALE DO NOT SCALE		DESCRIPTION STANDARD ENCLOSURE				PART NUMBER FEJ24243PT			