



INSTALLATION OF QUARTER-TURN LATCHES.
 1. OPERATOR TO TURN QUARTER-TURN LATCHES FOR TORQUE VERIFICATION.
 2. OPERATOR TO TURN QUARTER-TURN LATCHES TO CORRECT ORIENTATION.
 3. OPERATOR #1 TO TORQUE HOUSING NUT TO 10 IN-FT LBS.
 4. OPERATOR #1 IS TO MARK COVER VERIFYING THAT HOUSING NUT IS BEING TORQUED TO THE CORRECT VALUE WITH BREAKING TORQUE WRENCH HEADS OF THE HOUSING AND ON TO HOUSING NUT.
 5. OPERATOR #2 TO TURN HOUSING NUT TO CORRECT ORIENTATION.
 6. OPERATOR #1 TO TORQUE HOUSING NUT TO 10 IN-FT LBS.
 7. VERIFY CORRECTION OF TURN IS CLOCKWISE TO BEFORE SHIPPING.

HOUSING NUT TOLERANCE: .65 TO .75 IN/LBS
 PART NO. TOLERANCE: .6 TO .75 IN/LBS

NOTES			DIMENSIONS ARE			TOLERANCES		
UL TYPE AX IEC BNS WALL THK 1/4			UNLESS OTHERWISE SPECIFIED			XXX .2 (0.13 (0.18))		
EXTENSION & INTERIOR GLASSER SPRAY			UNLESS SPECIFIED			XXX .2 (0.63 (0.76))		
ULT.	REVISED/RECORD	DATE	DR BY	DATE				
EXT.	REVISED/RECORD	DATE	DR BY	DATE				
INT.	REVISED/RECORD	DATE	DR BY	DATE				
APP.	REVISED/RECORD	DATE	DR BY	DATE				
SCALE 1/10			PART NAME ENCLOSURE			PART NO. N27212SDDPH.WT		